



Air Conditioning System



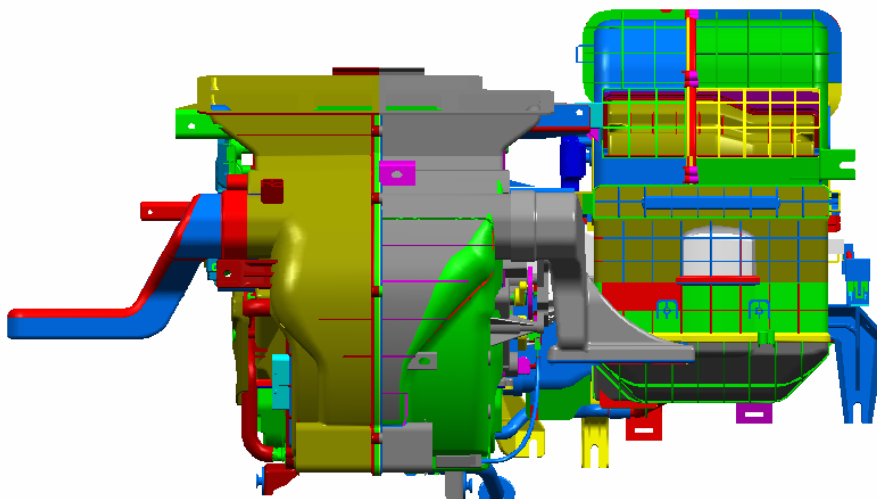
Objectives

- To understand the components of air conditioning system.
- To understand the control function and operation condition.
- To understand the troubleshooting method.

The A/C-Heater system combines heating, cooling, ventilation, dehumidifying. The heating system can be made simply as is utilized the heat generated by the engine. In the other hand the cooling system requires more complicated equipment to create cool air. When air is cooled, the moisture in the air condenses and forms water droplets that separate from the air. The airflow is controlled by manual type and automatic type.

Full Automatic Temperature Control (FATC) features completely automatic control of discharge air temperature. FATC also controls the circulation and humidity of the air inside the vehicle.

With FATC, the driver selects the temperature and the FATC functions to maintain that temperature, regardless of outside temperature changes. A FATC control module controls air conditioning, ventilating, heating, and defrosting systems. These electronic control systems automatically adjust doors, blower speeds, and compressor cycling.





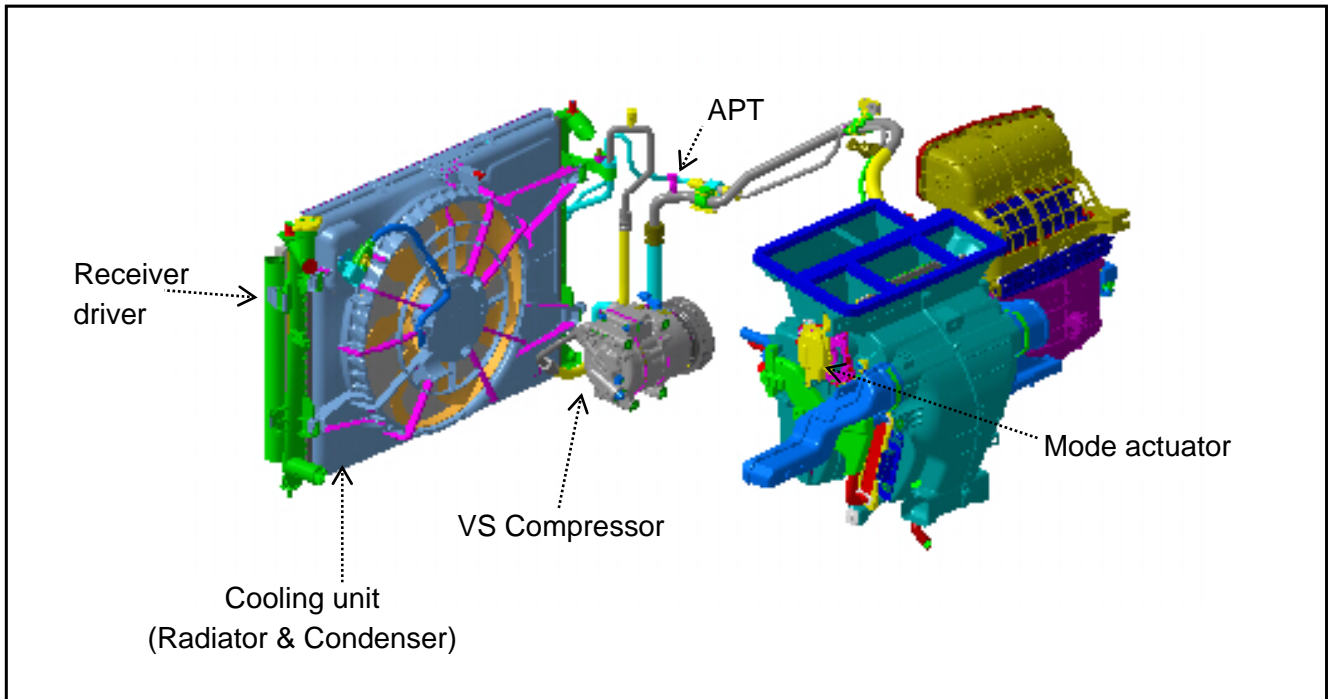


1. General Information

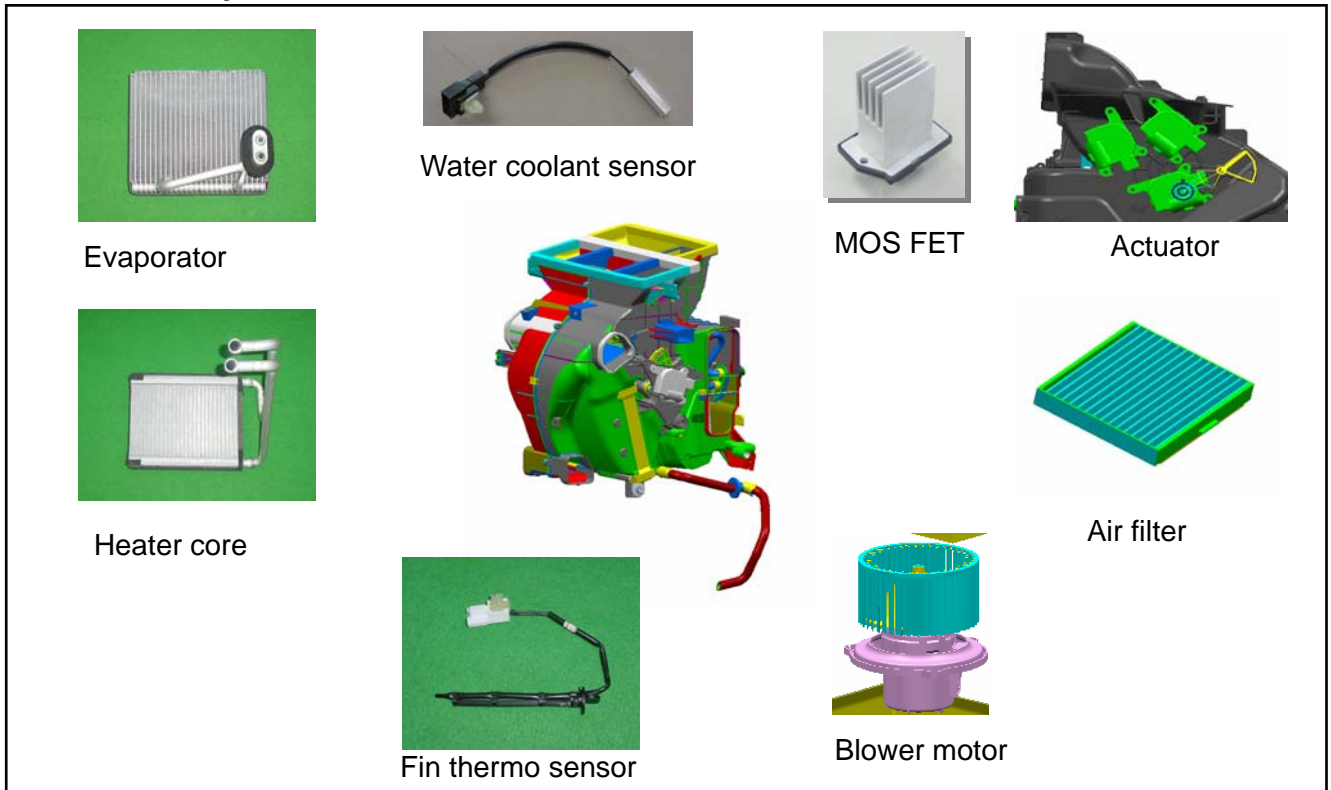
1.1 Specification

| Items | | Type |
|---------------------------|----------------------|--|
| Compressor | | VS (Variable Swash plate) type |
| Condenser | | Sub –cool type (Condenser, Receiver Drier) |
| Refrigerant quantity | | 500g |
| Pressure detecting | | APT(Automotive Pressure Transducer) |
| HVAC | | Semi- center mounting type (Blower unit HVAC) |
| Cooling fan | | 1 Fan |
| Sensor & Actuator Type | Ambient & AQS | Separated type |
| | In-car & Humidity | Integrated type (Humidity sensor, In-car sensor) |
| | Photo sensor | Integrated type (Auto light and A/C) |
| | Fin thermo sensor | Air Type |
| | Coolant temp. sensor | Applied |
| | Temperature actuator | Position sensor built in actuator(with potentio meter) |
| | Mode door actuators | Vent actuator, Floor actuator, Def actuator Position sensor built in actuator (with potentio meter) |
| | Intake actuator | Position sensor built in actuator (with potentio meter) |
| Diagnosis | | Controller, Hi-scan |

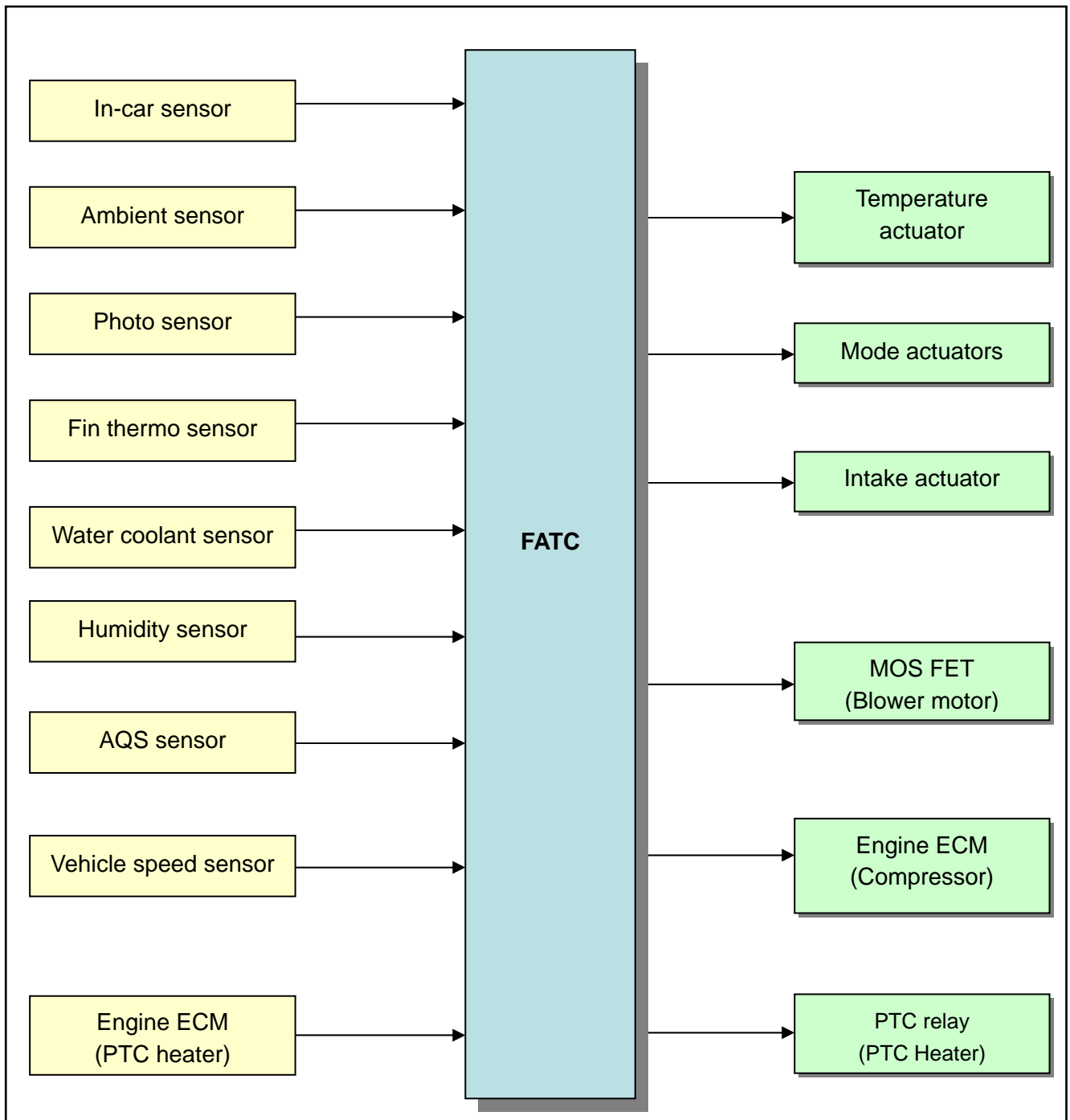
1.2 Air condition structure



1.3 HVAC components

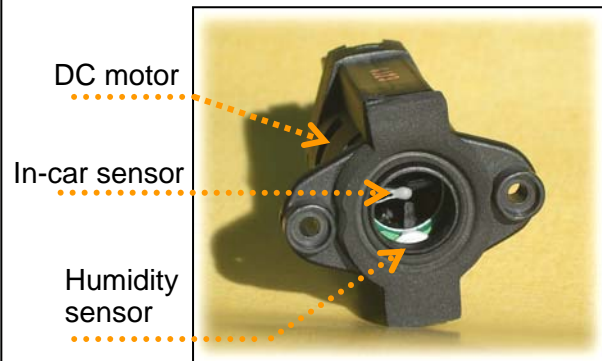


2. Input and output



3. Main sensors and actuators

3.1 In-car sensor and humidity sensor



(1) in-car sensor

The in-car sensor is located on the center facia panel as shown in the picture. It contains a NTC type thermister, which measures the temperature of the air inside the passenger compartment.

(2) Humidity sensor

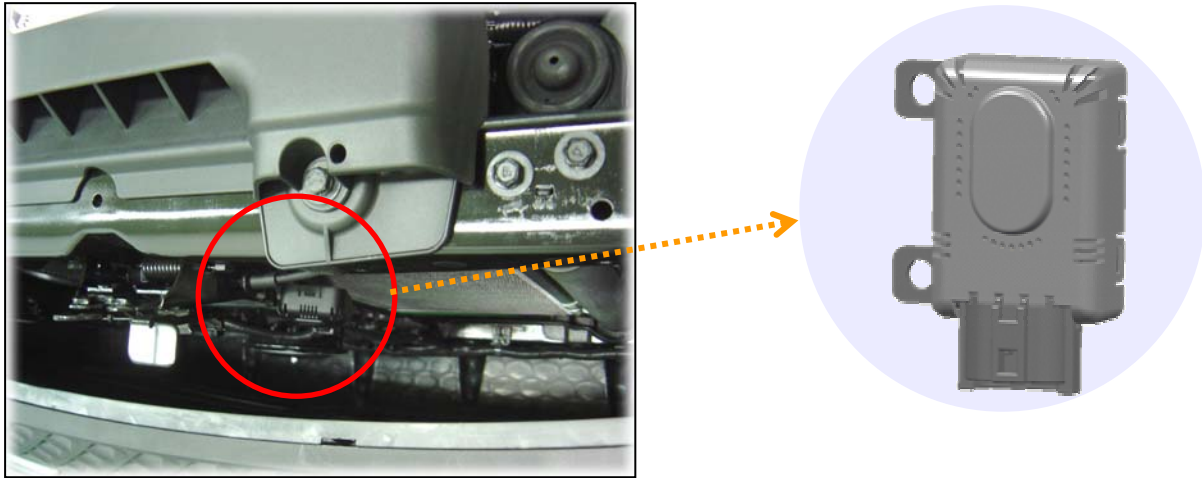
Humidity sensor detects the relative humidity of the car's cabin.

3.2 Ambient sensor



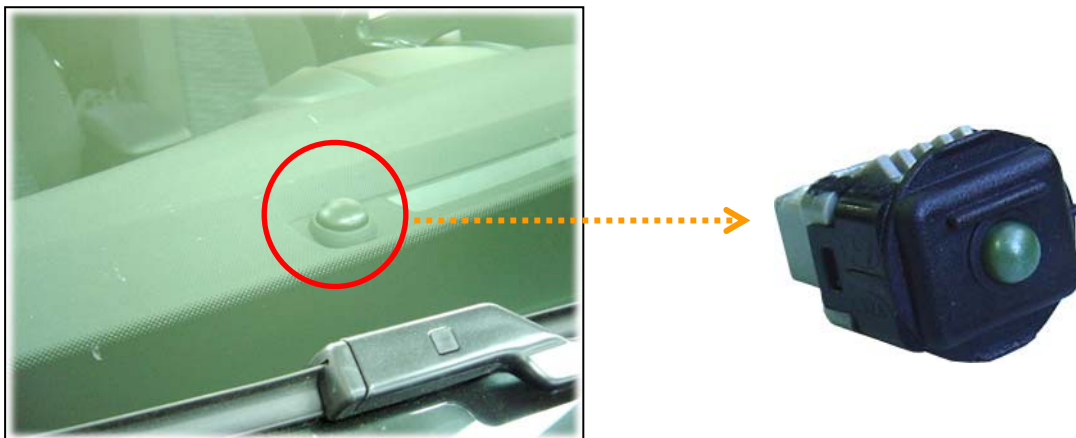
The ambient temperature sensor is located at the front of the condenser fan. This sensor detects the temperature of outside air and sends voltage signals to the controller.

3.3 AQS sensor



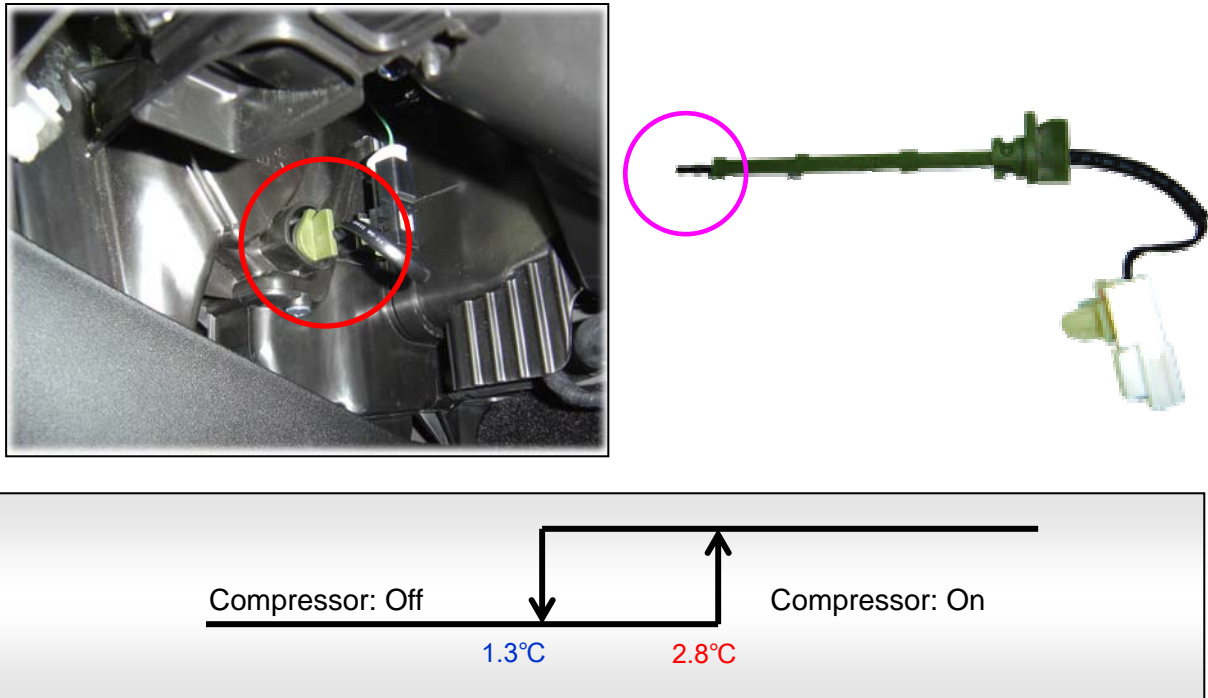
The Air Quality System detects exhaust gas of neighboring vehicles and intercepts automatically. AQS controls the inlet of car automatically and can be easily installed to the existing vehicle.

3.4 Photo sensor



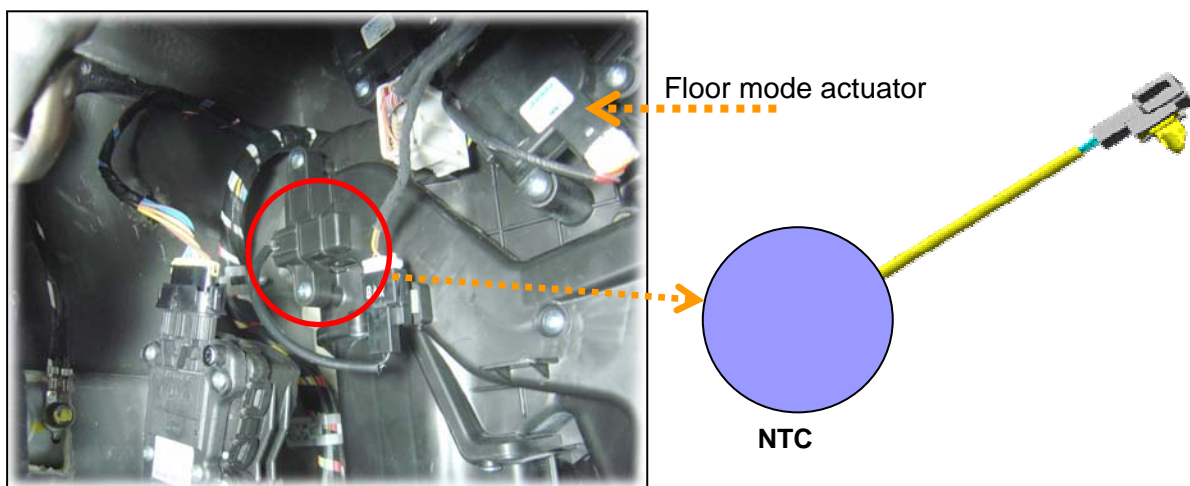
In response to photo intensity level in vehicle, the sensor will send signal to control module to control the blower level and discharge temperature.

3.5 Fin thermo sensor



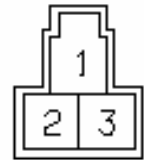
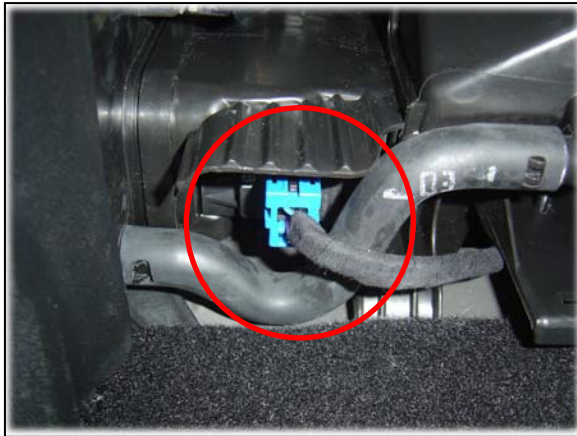
Fin sensor is installed in front of the evaporator in order to detect the temperature of evaporator. It prevents evaporator from freezing.

3.6 Water coolant temperature sensor



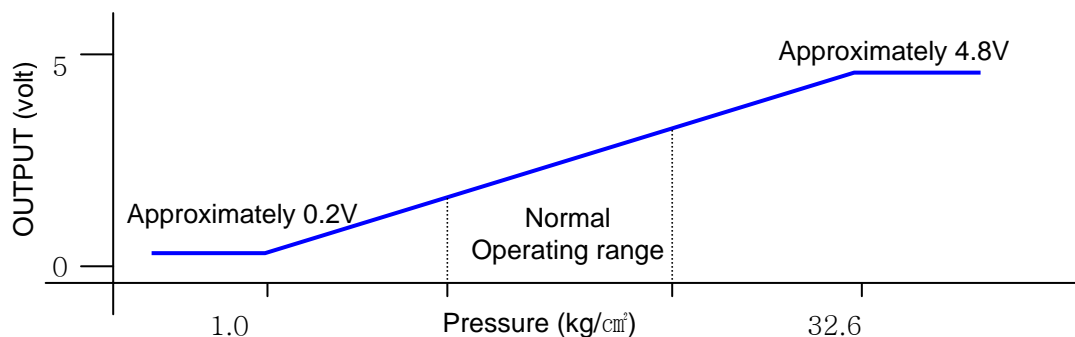
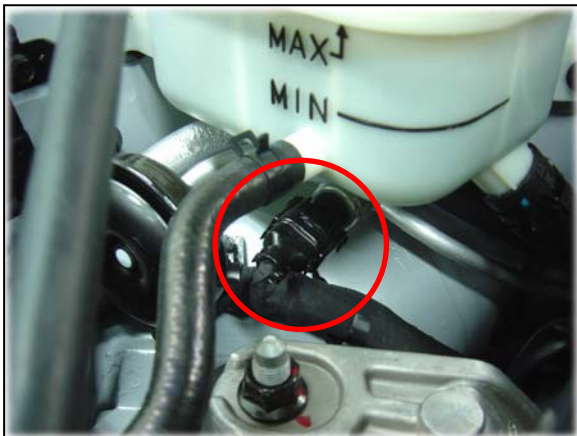
Water temperature sensor attached to the heater core inlet tube detects the coolant temperature in the heater core and sends the signal to the controller. The signal becomes data for the controller to carry out CELO function.

3.7 FET (Field Effect Transistor)



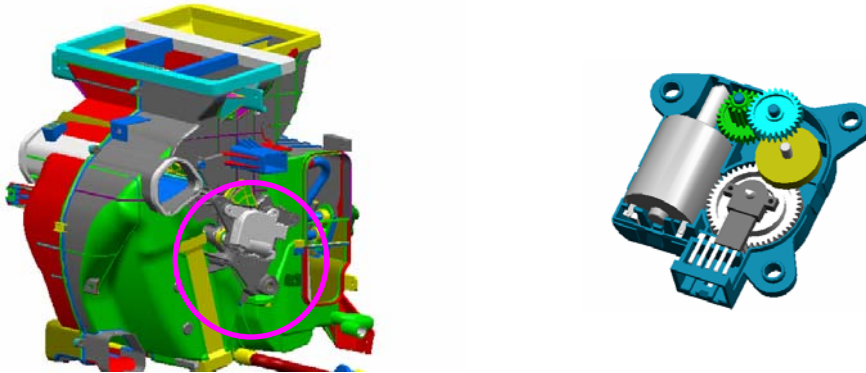
| Pin No. | Function |
|---------|------------------------|
| 1 | Drain (motor feedback) |
| 2 | Source (ground) |
| 3 | Gate |

3.8 APT (Automotive Pressure Transducer)



APT sensor convert the pressure value of high pressure line into voltage value after measure it. By converted voltage value, engine ECM controls cooling fan by operating it high speed or low speed. ENG ECM stops the operation of compressor when the pressure (voltage of APT signal) of refrigerant line is too high or too low irregularly to optimize air conditioning system.

3.9 Temperature door actuator



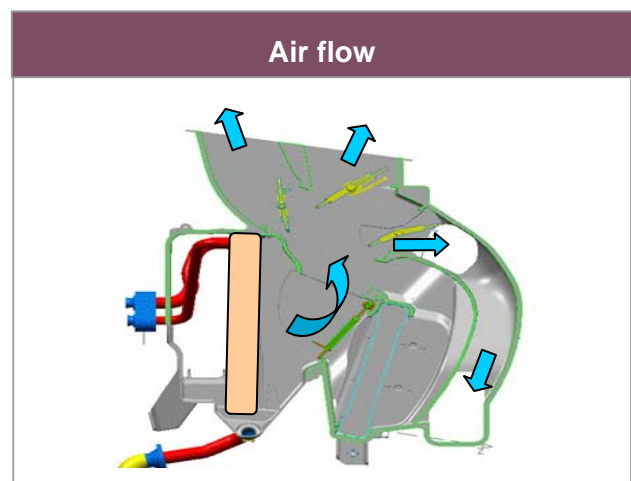
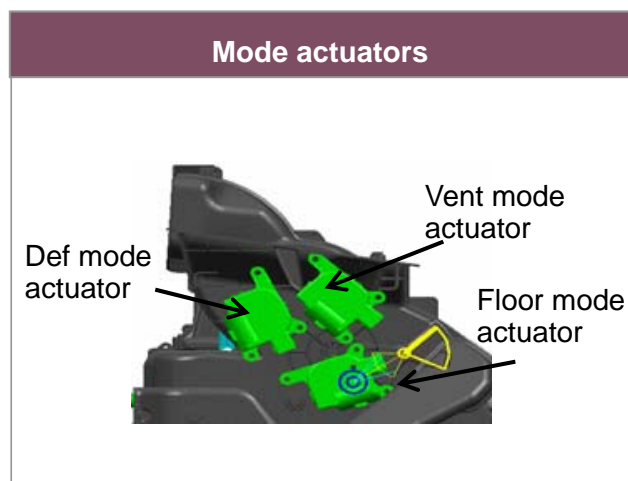
The actuator controls the position of the temperature blend door based on the voltage signal from the FATC module. Potentiometer, inside of actuator, sends a feedback signal to the controller and controller cuts off the voltage signal coming from the controller when the required door position is achieved.

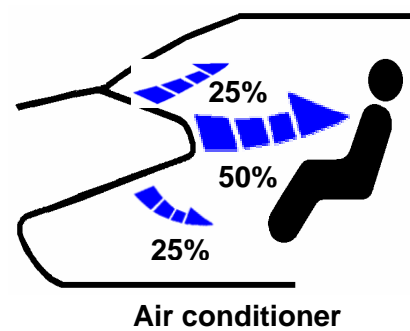
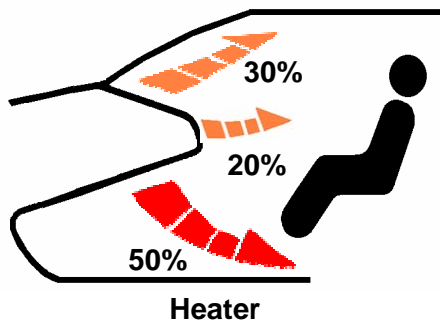
3.10 Mode actuator

The 3 mode actuators (Vent, floor, defrost) allow an occupant to choose the air flow mode to desired position.

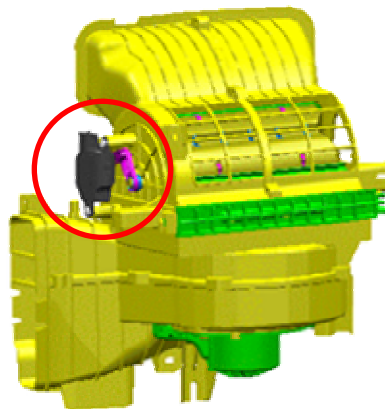


| Button | Mode | Function |
|--------|------------------------|-------------|
| A | Vent | Manual mode |
| A+B | Vent + Floor | |
| A+C | Vent + Defrost | |
| B+C | Floor + Defrost | |
| A+B+C | Vent + Floor + Defrost | |
| D | Vent + Floor + Defrost | Auto mode |





3.11 Air intake actuator

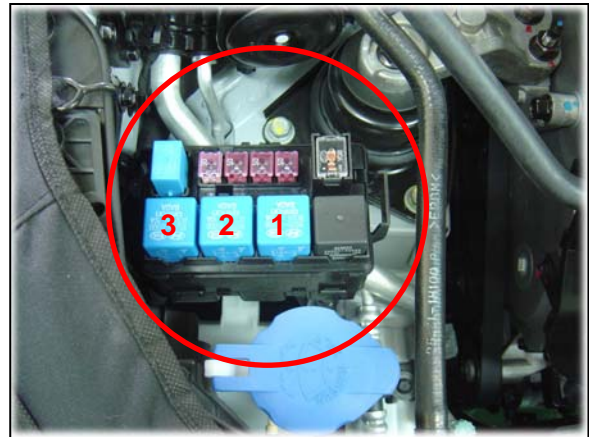


The intake door actuator (fresh/recirculation actuator) allows an occupant to choose between fresh (outside) air or recirculated inside air by moving the intake (fresh/recirculation) door to the desired position.

3.12 PTC (Positive Temperature Coefficient) heater



PTC heater

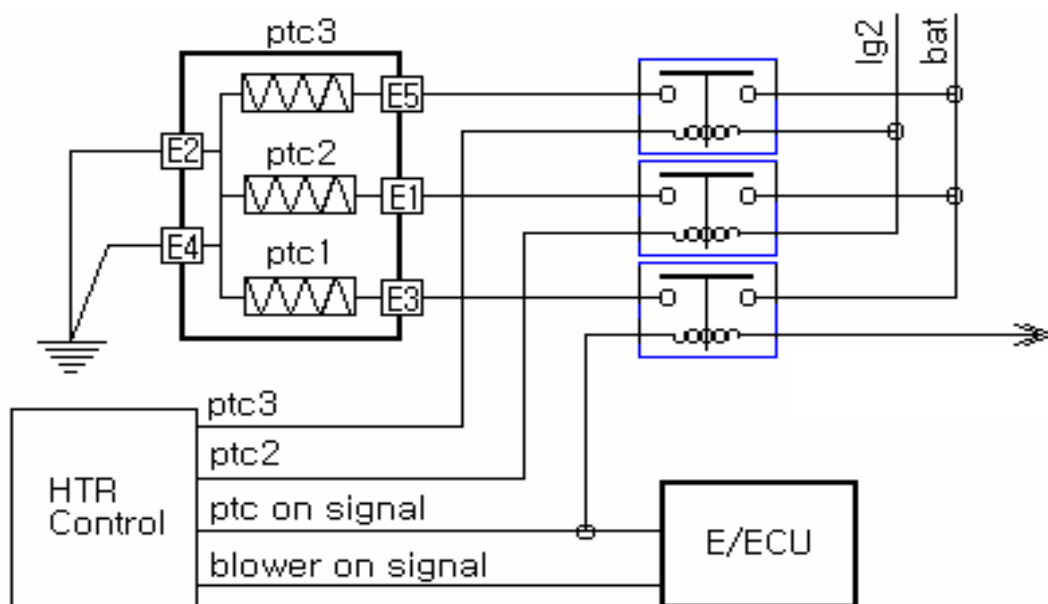


PTC heater relay

3.13.1 PTC heater operating condition

| | | | |
|----------------------|-------------------------------------|---------------------|-----------------|
| Engine RPM | Above 700 RPM | Engine coolant temp | Below 70 |
| Intake air temp(MAF) | Below 5 | Blower motor | On |
| Battery voltage | Below 8.9 V: Off Above 12.5V: On | Operating time | Max. 60 minutes |

If PTC Heater operation conditions are satisfied, Engine ECM operates PTC heater relay 1, heater/air conditioner controller receives PTC heater relay 1 operation signal, heater /air conditioner controller will apply a ground to the control side of relay 2 and 3, allowing the relay contacts to close.





4. Logic cancel and selection (Manual A/C)



- A. Select DEF mode
- B. Push Intake button 5 times within 3 seconds
- C. See LED display of intake button flashes 3 times.
- D. Logic cancel & selection

5. Temperature unit change

User may choose the temperature indication between °C and °F.

Press the auto button for 3 seconds during pressing off button.

* Setting unit: °C (Battery disconnection)

Press for 3 seconds or more



Keep pressing

6. Diagnosis (using controller button)

The FATC module self diagnosis test feature will detect electrical malfunction and provide error codes for system components with suspected failures.



7. DTC list & failsafe

| DTC | Description | Failsafe |
|-----|--|-----------------------------------|
| 00 | Normal | |
| 11 | In-car temperature sensor open circuit | 25℃ Fixed |
| 12 | In-car temperature sensor short circuit | |
| 13 | Ambient temperature sensor open circuit | 20℃ Fixed |
| 14 | Ambient temperature sensor short circuit | |
| 15 | Water temp. sensor open circuit | - 2℃ Fixed |
| 16 | Water temp. sensor short circuit | |
| 17 | Evaporator sensor open circuit | - 2℃ Fixed |
| 18 | Evaporator sensor short circuit | |
| 19 | Temp actuator feedback line short or open | Setting temp.:15 ~ 22.5℃ Max cool |
| 20 | Temp actuator failure | Setting temp.:23 ~ 30℃ Max hot |
| 21 | Vent mode actuator feedback line short or open | If indicator is off : Close |
| 22 | Vent mode actuator failure | If indicator is on : Open |
| 25 | Intake actuator feedback line short or open | At FRE mode : Fresh mode fixed |
| 26 | Intake actuator failure | At REC mode : REC mode fixed |
| 27 | AQS sensor open | |
| 28 | AQS sensor short | |
| 31 | AQS sensor failure | |
| 34 | Floor actuator feedback line short or open | If indicator is off : Close |
| 35 | Floor actuator failure | If indicator is on : Open |
| 36 | DEF actuator feedback line short or open | If indicator is off : Close |
| 37 | DEF actuator failure | If indicator is on : Open |

